



Quality Pipe Supports (Q.P.S.) Ltd

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Company Registration Number: 2653733

Quality Policy Statement

QPS Ltd are specialist manufacturers & industrial coaters of predominantly pipe support systems and associated steelwork to the energy and chemical industries.

The success of QPS, has been built over the years by ensuring quality products, investing in good workmanship and excellent customer service.

It is recognised that this approach remains vital to the company's continued growth in both domestic and world markets.

We aim to continuously improve the service we offer to customers by greater quality awareness throughout QPS and by developing processes, skills, communication, commitment of personnel and supplier relationships.

QPS has implemented a quality management system which provides the framework in which each of its departments can establish quality objectives in respect of quality products and services which it provides.

It is the responsibility of senior management and all other employees throughout QPS to continually improve the effectiveness of the QMS in achieving the objectives and review all processes within the system.

Management reviews shall assess the effectiveness and suitability of the QMS and processes in meeting the requirements of our customers and interested parties and shall action practical measures for implementing any necessary changes to processes, working practices, training requirements and appropriation of resources. This policy will also be reviewed periodically considering any change to customers or corporate strategy to ensure its continuing suitability to QPS's objectives and continuous improvement.

QPS is committed to meeting all statutory, legislative, and recognised product specification standards requirements with respect to the manufacture, distribution, and performance of our products.

QPS strives to provide the highest level of satisfaction to customers, shareholders, managers and staff by providing all the necessary resources and training where reasonably practicable in order to achieve these aims.

Implementation of our quality policy is the responsibility of every member of staff and management are charged with making sure that employees are made aware of their obligations and provided with the necessary resources to perform their duties within our quality management system.

This policy, and the management system developed to implement it is subject to an annual review. This is to ensure that they (the policy and the management system) continue to be adequate, suitable and effective.

Signed.....

Date 07/11/2025

Mike Herbert
Managing Director



Environmental Policy Statement

QPS Ltd are specialist manufacturers & industrial coaters of predominantly pipe support systems and associated steelwork to the energy and chemical industries.

The company recognises that concern for the environment must be an integral and fundamental part of our business operations. As a result, the company has assessed all of the significant environmental aspects of our operations and will seek to promote the continual improvement of environmental performance.

Management reviews shall assess the effectiveness and suitability of the EMS and processes in meeting the requirements of our customers and interested parties and shall action practical measures for implementing any necessary changes to processes, working practices, training requirements and appropriation of resources. This policy will also be reviewed periodically considering any change to customers or corporate strategy to ensure its continuing suitability to QPS's objectives and continuous improvement.

All employees and sub-contractors are expected to co-operate and assist in the implementation of this policy, whilst ensuring that their own works, so far as is reasonably practicable, are carried out without risk to themselves, others and the environment. This includes co-operating with management on any environment related matter.

The company will:

- Prevent pollution, reduce waste and ensure, wherever practicable that measures are implemented to protect and preserve natural habitats, flora and fauna
- Consider the effects that our operations may have on the local community & support the local economy by buying products locally where possible
- Taking action to eliminate or reduce, as far as practicable, any potentially adverse environmental impacts
- Ensure effective and expedient incident control, investigation and reporting
- Committed to the usage of raw materials from sustainable sources wherever possible
- Use recycled materials and fully recycle any materials in-house wherever possible
- Wherever possible only source materials from suppliers which have similar environmental commitments
- Wherever possible conserve valuable resources throughout the company

Monitoring of energy consumed and waste arising from our processes will be regularly monitored and recorded enabling QPS to improve on their environmental performance year on year.

QPS will take all practical steps to ensure that potential hazards and risks to the environment are identified and that suitable, effective and preventative control measures are implemented. All employees will be provided with the necessary resources, equipment, information, instruction & training to fulfil the requirements of this policy.

Signed.....

Date 07/11/2025

Mike Herbert
Managing Director



Health and Safety Policy Statement

QPS Ltd aims to create and maintain a safe working environment in all its operations to the benefit of all of its employees, visitors, contractors & subcontractors. The company aims to achieve the possibility of the prevention of all accidents involving personal injury or damage to equipment and property. This Health and Safety Policy Statement commits QPS Ltd to the implementation of the Health and Safety at Work Act 1974 and any related legislation or guidance in this respect (including the Management of Health and Safety at Work Regulations 1999) and further, promotes the full understanding and co-operation of all employees. QPS Ltd shall assess the risks to the health and safety of all employees and anyone else that may be affected by its work activities. These assessments shall be used to determine and action any appropriate preventive or protective measures as may be required to ensure a safe and healthy working environment and systems of work.

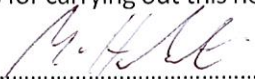
Seeking continuous improvement through consultation & participation of employees, QPS's objectives are set out in the Business Objectives document. To achieve our objectives, the directors implement a policy of maintaining an OH&S Management System accredited to BS EN ISO 45001. Performance is continually monitored via a number of critical indicators, which provide the basis for setting specific improvement objectives.

All levels of management shall be responsible for implementation and support of this Health and Safety Policy. This shall include the following provisions:

- Adequate safety training and instruction shall be provided as necessary for all work equipment, processes and handling of materials
- Supervision of all procedures (as necessary) shall be carried out by competent personnel
- Arrangements shall be made for the periodic survey of all working practices. Recommendations for improvements and any corrective actions will be implemented so as far as is reasonably practicable
- All 'work equipment' shall be maintained to operate and function safely in compliance with the Provision and Use of Work Equipment Regulations (PUWER) 1998
- Protective clothing and equipment (PPE) shall be supplied where necessary in compliance with the Personal Protective Equipment at Work Regulations 1992
- Guidelines, procedures and training will be given to all employees who regularly use display screen equipment as prescribed by the Display Screen Equipment Regulations 1992
- Potentially hazardous manual handling operations shall be avoided wherever possible and adequate assessment of any hazardous operations shall be carried out and the risk of injury through manual handling shall be reduced as far as reasonably practicable
- Professional Occupational medical advice shall be provided to all employees as necessary

The company will explain to all employees their duties and responsibilities in accordance with sections 7 and 8 of the Health and Safety at Work Act 1974, together with Section 12 of the Management of Health and Safety at Work Regulations 1999 and any other codes of practice as may be dictated through the Senior Management team.

The company will ensure every employee will receive an instruction from management as to the organisation and arrangements for carrying out this health & safety policy which may be revised as and when necessary.

Signed.....

Date 07/11/2025

Mike Herbert
Managing Director